



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

651.7510-B
Job Sheet 169816



Part No: 651.7510-B

Job Qty: 14 ea

Part Name: Saddle Adapter



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 12/22/17

Job Tracking No:

Due Date: 1/25/18

Created By: Mario Poulin

Type: SOLD

Description:

Customer: Dart Aerospace Ltd - San Diego (CAPIC01)

3030 Enterprise Court, Suite A Vista, CA, 92081 USA ph:(760) 724-5300

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	14 Ea		1/19/18	0.00	0.00	Start Up Machining		SBZ 18-01-11
100	Bandsaw	14 pcs		1/19/18	0.00	0.03	Bandsaw1		SBZ 18-01-11
110	CNC Vertical Machining	14 pcs		1/25/18	0.15	76.55	HAAS 1		FK 18-01-15
120	QC	14 pcs		1/25/18	0.00	0.00	QC2		SBZ 18-01-11
130	QC	14 pcs		1/25/18	0.00	0.00	QC8		SBZ 18-01-11
180	Packaging	14 pcs		1/25/18	0.00	0.00	Packaging3		SBZ 18-01-11
190	QC21-SA	14 Ea		1/25/18	0.00	0.00	QC21		SBZ 18-01-11

Part Op 100 - 42.350" long

Descriptions: 110 - 1-Machine per DWG 651.7500 DWG REV: _____ 2- deburr and break all sharp edge as per dwg

180 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M7075T6S1.250X2.750	48	2	0	0

1.750X3.00

Part Specifications

Specifications could not be found.

Plex 12/22/17 2:21 PM dart.poulin.mario

5030258 → 5031101

DART
AEROSPACE
S031103

Dart Aerospace Ltd.

1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com



Saddle Adapter

PART NO: 651.7510
Revision: B
Operation: Start up Operation
Change No:

Mfg Date: 01/11/18

Job No: 169816



APICAL INDUSTRIES, INC.
dba DART AEROSPACE

ENGINEERING CHANGE NOTICE NO. 05884

SHEET 1 OF 2

DWG NO. 651.7500

REV: A

PREPARED
BY

NICK R

DATE: 11/28/17

EFFECT ON DWG
☒ INC. ☐ UNINC.

DWG TITLE: SKID EXT SADDLE ADAPTER

ECR: N/A

APPROVED BY:

ENGR

[Signature]

MFG

[Signature]

QC

[Signature]

EFF:

NEXT ORDER

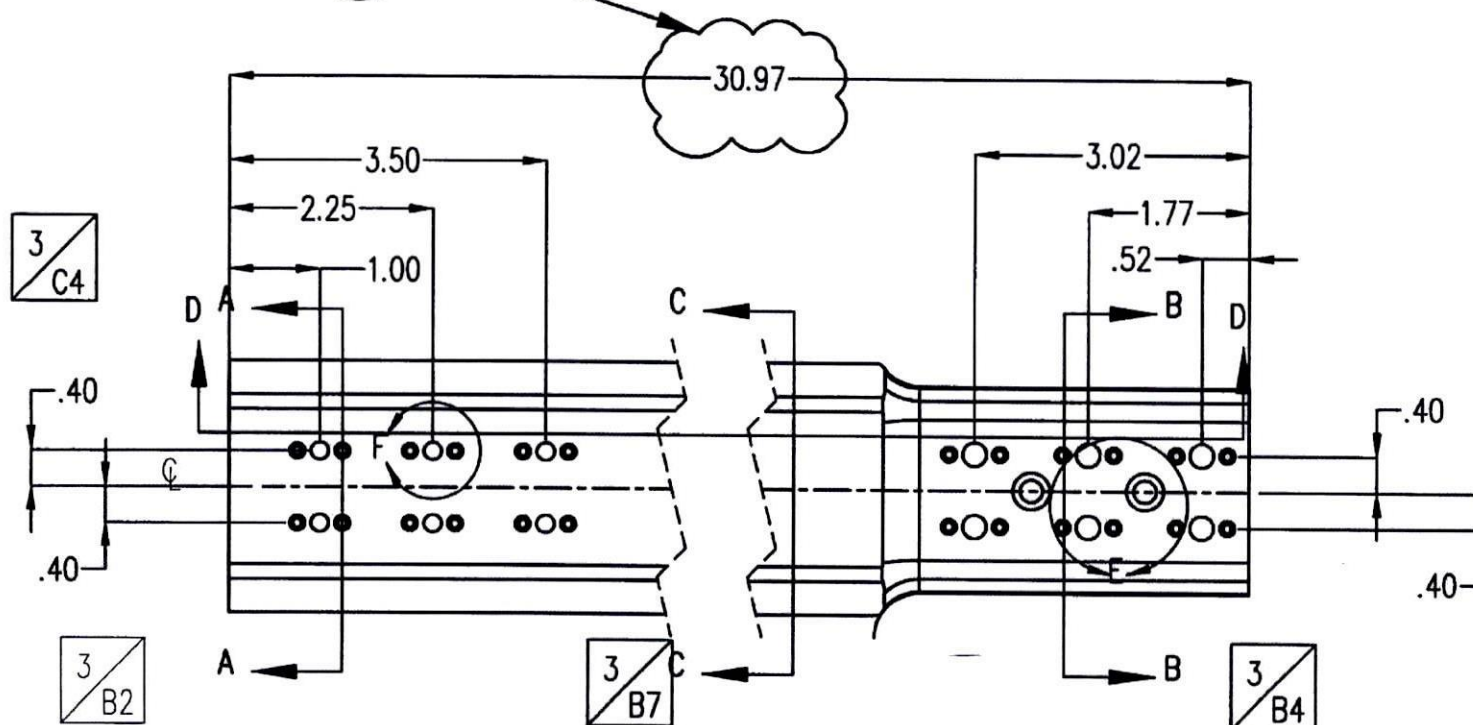
TRANSACTION CODES (TC):
A-ADD C-CREATE
R-REVISE D-DELETE

REASON: UPDATE LENGTH TO ADJUST FWD BOLT LOCATION TO CLEAR GROUND HANDLING

ACTION LIST:
1. N/A

WAS

SHEET 2, ZONE B4 WAS:



651.7510 SADDLE ADAPTER

DOCUMENTS EFFECTED:

☐ PATTERN

☐ MDL

☐ INSTALL INSTRU

☐ ICA

☐ BOM

CHANGE CATEGORY

☐ MAJOR

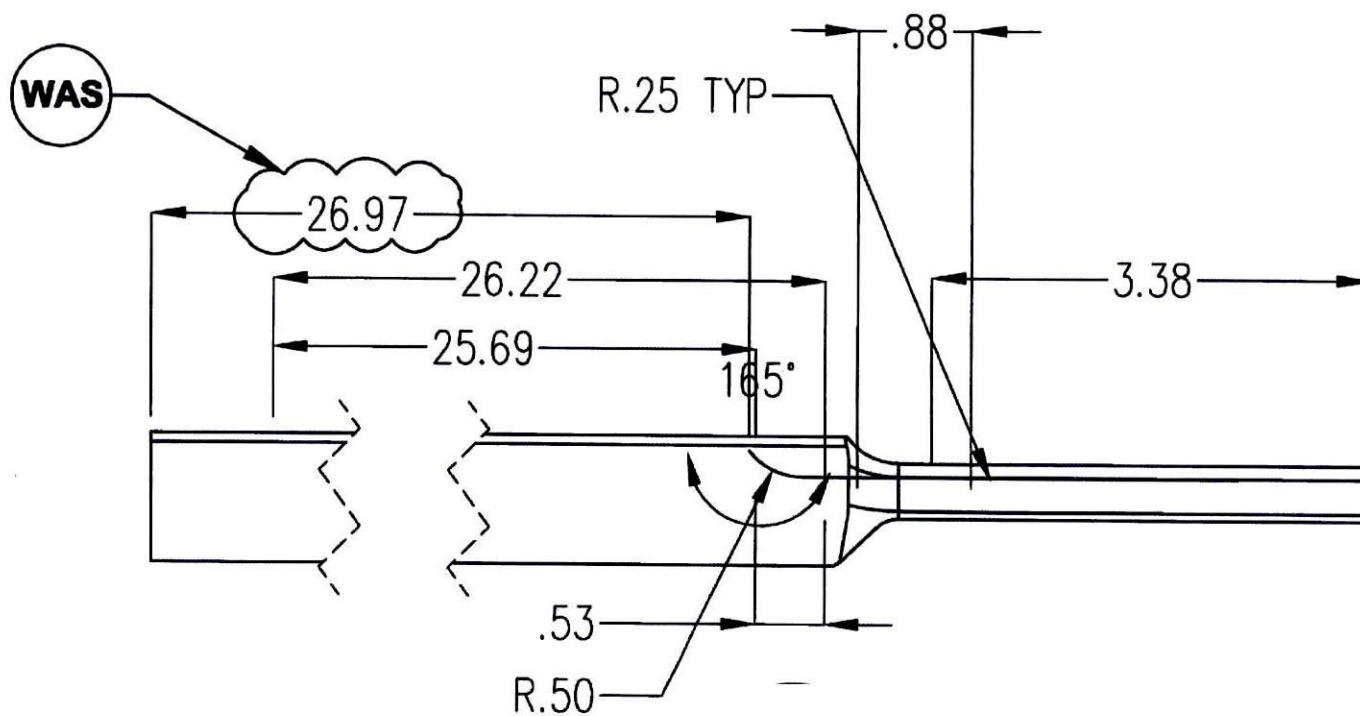
☒ MINOR

DER REVIEW REQUIRED

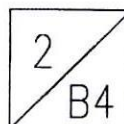
☐ YES

☒ NO

SHEET 3, ZONE C4 WAS:



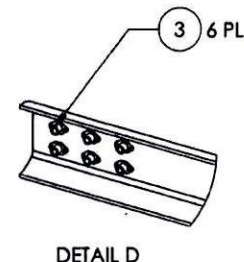
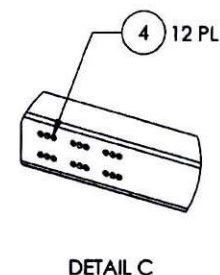
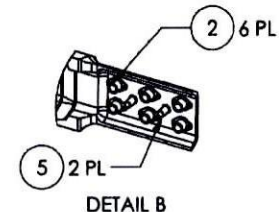
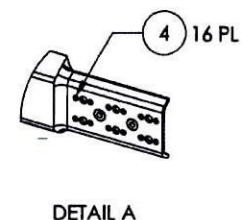
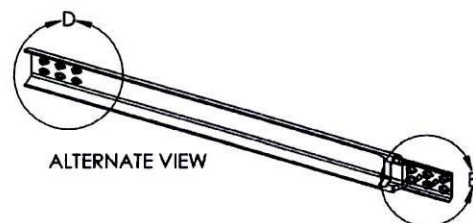
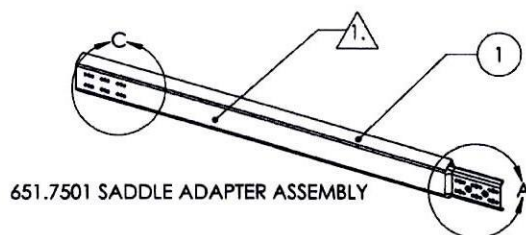
SECTION D-D



THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF APICAL INDUSTRIES DBA DART AEROSPACE. ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF APICAL INDUSTRIES DBA DART AEROSPACE IS PROHIBITED.

NOTES:

1. MARK IN ACCORDANCE WITH MPP-120 SECTION 4.4 LASER ENGRAVING
2. MATERIAL: 7075-T6 ALUMINUM PLATE PER AMS 4045 OR AMS 4044
3. FINISH: HARD ANODIZE PER MPP-172 SECTION 2.1
4. BREAK AND DEBURR ALL SHARP EDGES



2	5	NAS1330S3-116L	NUT, BLIND RIVET		
24	4	CCR264CS-3-03	RIVET, COUNTERSUNK		
6	3	601.2361	NUT PLATE	MS21076-3N	
6	2	601.2730	NUT PLATE	MS21076-4N	
1	1	651.7510	SADDLE ADAPTER BLANK		
X		651.7501	SADDLE ADAPTER ASSEMBLY		
7501	FIND #	PART #	DESCRIPTION	MAT'L	SPEC.

QTY	REVISIONS	DATE	APPROVED
NEXT ASSY (S)	DESCRIPTION		
651.5900	LAST PROTOTYPE RELEASE: P02	10-10-17	P. BRAVO
	INITIAL RELEASE	11-15-17	P. BRAVO
	DRAFT AS OF 11/17/2017	11-15-17	P. BRAVO
	INCORPORATED ECH 05884	11-08-17	P. BRAVO

ORIGINAL DATE	10-10-17
DRAWN BY	CHECKER
D. HARRIS	P. BRAVO
DRAWING APPROVAL	
10-10-17	
CONTRACT NO.	

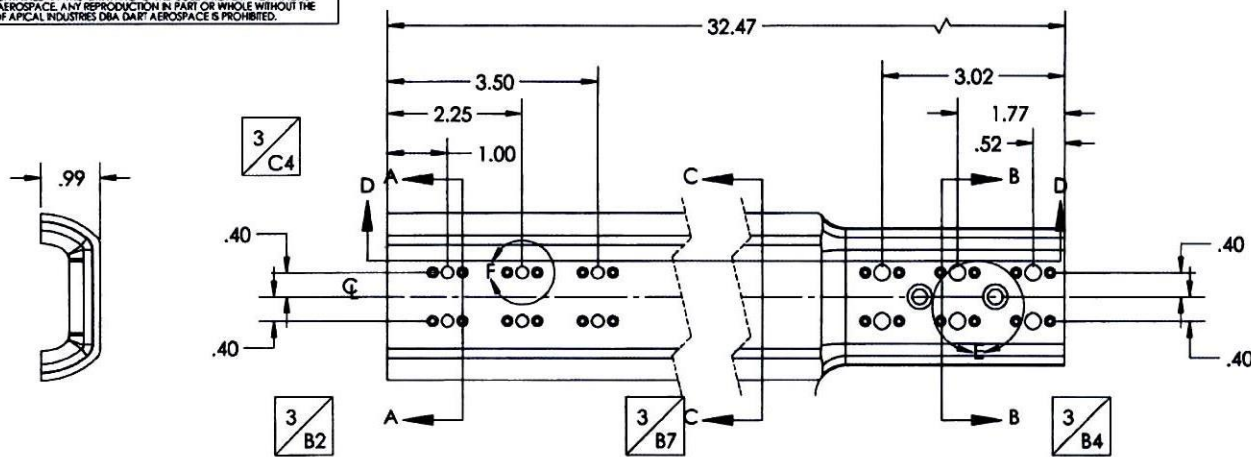
UNLESS OTHERWISE SPECIFIED	
TOLERANCES ARE IN INCHES	
3 PLACE DECIMALS 0.01	
3 PLACE DECIMALS 0.005	
ANGLES 2°	

SIZE	CAGE CODE	DWG. NO.	REV.
B	07M26	651.7500	B
SCALE	NONE	SHEET	1 OF 3

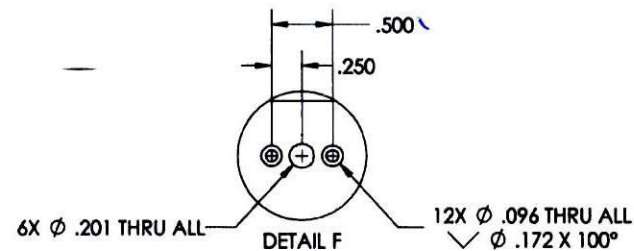
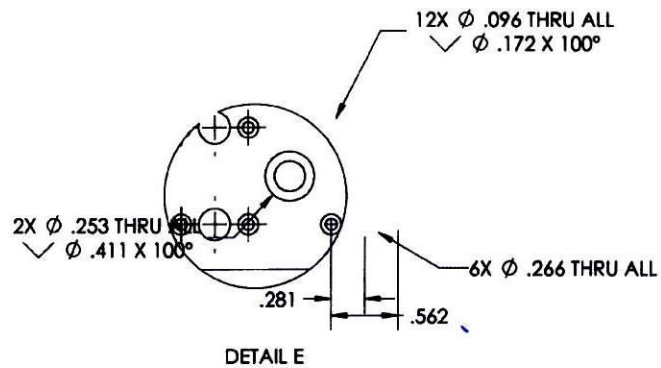
DART 3030 ENTERPRISE CT., SUITE A
VISTA, CA. 92081
(760)-724-5300
APICAL INDUSTRIES, INC.
DBA DART AEROSPACE

SKID EXT SADDLE ADAPTER

THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF APICAL INDUSTRIES DBA DART AEROSPACE. ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF APICAL INDUSTRIES DBA DART AEROSPACE IS PROHIBITED.

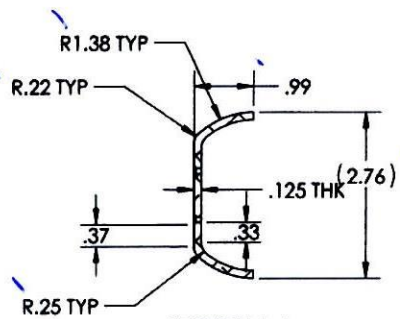


651.7510 SADDLE ADAPTER

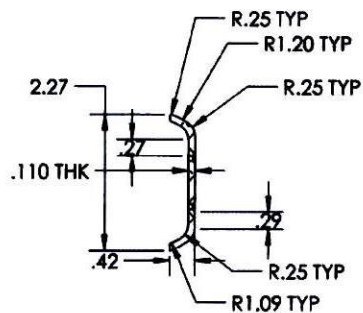


ORIGINAL DATE 10-10-17		3030 ENTERPRISE CT., SUITE A VISTA, CA. 92081 (760)-724-5300	
DRAWN BY D. HARCUS		CHECKED BY P. BRAYO	
DRAWING APPROVAL P. BRAYO		APICAL INDUSTRIES, INC. DBA DART AEROSPACE	
CONTRACT No.		SKID EXT SADDLE ADAPTER	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ±.01 3 PLACE DECIMALS ±.005 ANGLES ±.5°	SIZE B	CAGE CODE 07M16	REV. B
	DWG. NO. 651.7500		
SCALE NONE		SHEET 2 OF 3	

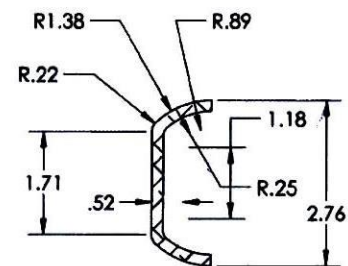
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF APICAL INDUSTRIES DBA DART AEROSPACE. ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF APICAL INDUSTRIES DBA DART AEROSPACE IS PROHIBITED.



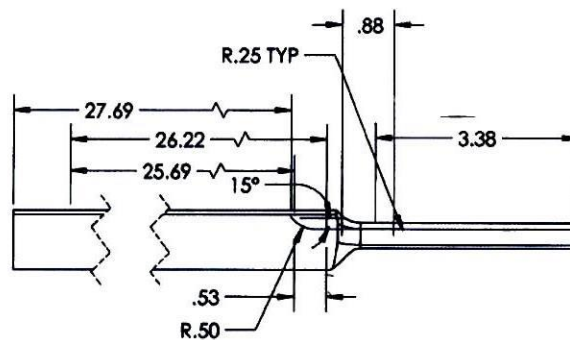
2
B4



2
B4



2
B4

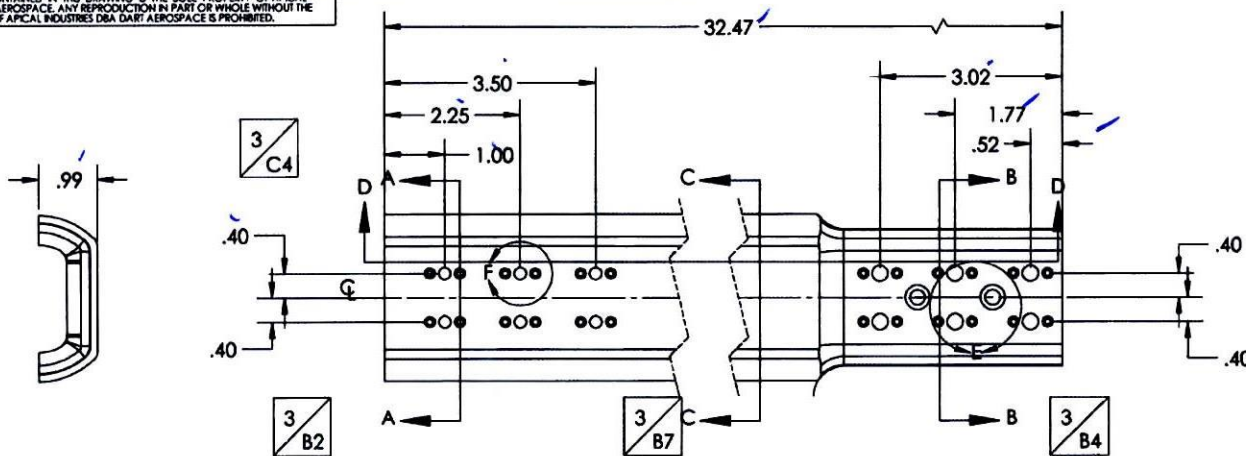


2
B4

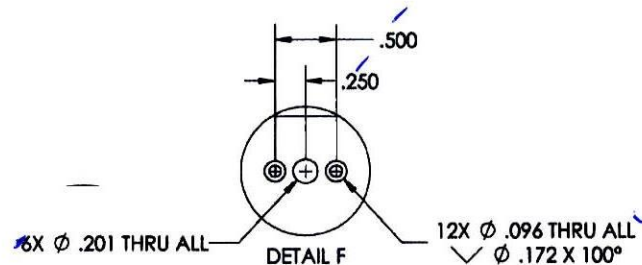
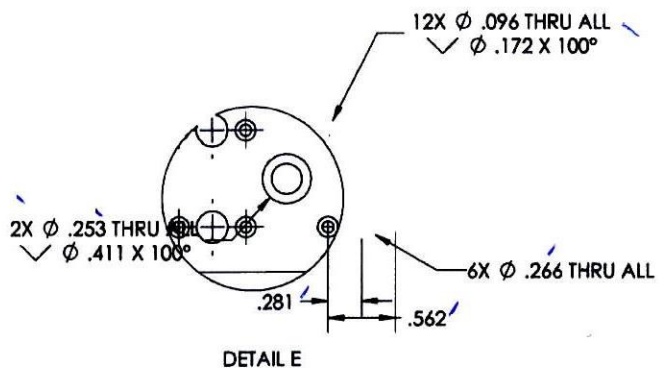
ORIGINAL DATE 10-10-17	3030 ENTERPRISE CT., SUITE A VISTA, CA. 92081 (760)-724-5300
DRAWN BY D. MARCUS	CHECKER P. BRAND
DRAWING APPROVAL P. BRAND	APICAL INDUSTRIES INC. DBA DART AEROSPACE
CONTRACT NO.	
SKID EXT SADDLE ADAPTER	
SHEET B	CAGE CODE 07MZ6
DWG. NO. 651.7500	REV. B
SCALE NONE SHEET 3 OF 3	

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES ARE:
3 PLACE DECIMALS ±.01
2 PLACE DECIMALS ±.005
ANGLES ±.5°

THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF APICAL INDUSTRIES DBA DART AEROSPACE. ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF APICAL INDUSTRIES DBA DART AEROSPACE IS PROHIBITED.

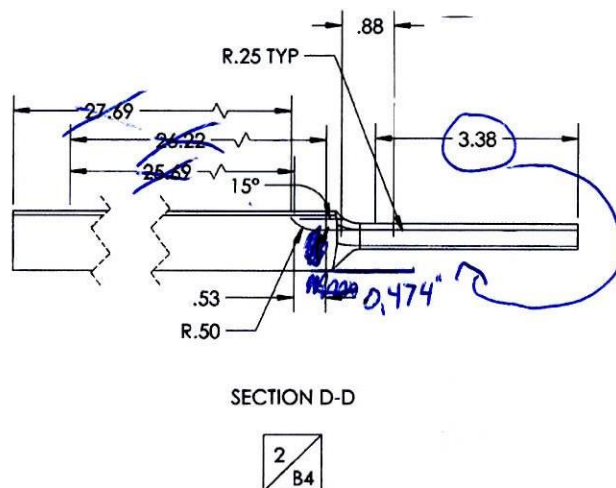
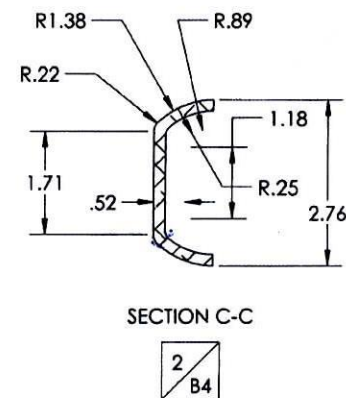
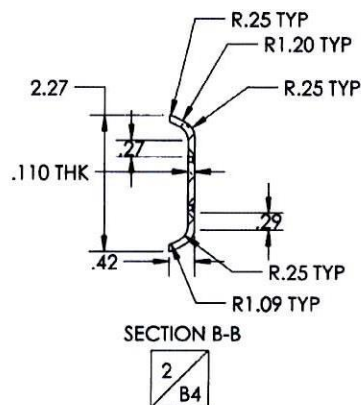
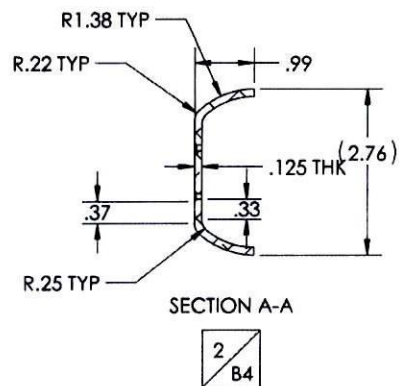


651.7510 SADDLE ADAPTER



ORIGINAL DATE (MDDA-YY) 10-10-17	3030 ENTERPRISE CT. SUITE A VISTA, CA, 92081 (760)-724-5300		
DRAWN BY D. MARCUS	CHECKED P. BRAVO	APICAL INDUSTRIES, INC. DBA DART AEROSPACE	
DRAWING APPROVAL P. BRAVO			
CONTRACT No.		SKID EXT SADDLE ADAPTER	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 3 PLACE DECIMALS $\pm$.01 ANGLES $\pm$.2°			
SER B	CAGE CODE 07M26	DWG. NO. 651.7500	REV. B
SCALE NONE		SHEET 2 OF 3	

THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF APICAL INDUSTRIES DRA DART AEROSPACE. ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF APICAL INDUSTRIES DRA DART AEROSPACE IS PROHIBITED.



ORIGINAL DATE 10-10-17		DART 3030 ENTERPRISE CT. SUITE A VISTA, CA. 92081 (760)-724-5300 APICAL INDUSTRIES INC. DRA DART AEROSPACE	
DRAWN BY D. MARCUS	CHECKER P. BRAVO		
DRAWING APPROVAL P. BRAVO	DATE 10-10-17		
CONTRACT NO.			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 7 PLACE DECIMALS ±.01 3 PLACE DECIMALS ±.005 ANGLES ±.5°			
SKID EXT SADDLE ADAPTER			
SITE	CAGE CODE	DWA. NO.	REV.
B	07M26	651.7500	B
SCALE NONE		SHEET 3 OF 3	



Dart Hawkesbury
1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada
Tel (613) 632-5200

Purchasing Receipts

PO No	Supplier	Line Item No	Rel No	Terms	Purchased Item	Description	For Part No	Project	Equipment ID	Order Qty	Due Date	Received Quantity	Accounting Job No	Serial No	Status	Receive Date	Price/Unit	Aging Days	Past Due	Total	Supplier Name
PO038697	DIV001-VU	1	1	Net 30	M7075T6S1.750X3.000	7075-T6 Sheet 1.750" X 3.000" MATERIAL: 7075-T6/T62 ALUMINUM SHEET AS PER QQ-A- 250/12 OR AMS-QQ-A- 250/12 OR AMS 4045 OR ASTM B209 receive ft				96	1/8/2018	48		S030258	Stock	1/8/2018	\$ 44.83 / ft	1		\$2,151.96	Diversified Industrial Products
Total:										96		48								\$2,151.96	

Plex 1/9/2018 8:25 AM Dart.Plouffe.Sonia

Status: Receiving

Part: **M7075T6S1.750X3**

Created: 1/9/18 8:24 AM DART.PLOUFFE.SON



Serial No: **S030258**



14 Connor Lane, Deer Park, NY 11729 Tel: 631.761.6200 Fax: 631.761.6201

Customer PO #	Order Date	SP
PO038697	12/20/17	AB

Sales Order Number	44870
Invoice Date	1/2/2018
Invoice Number	64915

Ship To:

DART AEROSPACE LTD.
1270 ABERDEEN STREET
HAWKESBURY, ON K6A 1K7
CANADA

# Pkg.	1 BUNDLE
Weight	360 LBS

Ship Date	Shipped Via	Test Reports
1/2/2018	JOURNEY FRT	Y

Item #	Order Qty	U/M	Description	Qty Shipped	Bal. on Order
1	96	FT	7075-T6 ALUMINUM, QQ-A-250/12 OR ASTM B-209 1.75" X 3" X 48" MILL: KAISER LOT #: 704550B3 SHIPPING SCHEDULE: 12 PCS - ASAP 12 PCS - WEEK OF 01/12/18	48	48

SP 18-01-9.

PACKING LIST
CERTIFICATE OF COMPLIANCE
We certify that the materials described above conform to the specifications stated.

Cathie Vail

Quality Control Manager



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO038697

Supplier: DIV001-VU
Diversified Industrial Products
14 Connor Lane
Deer Park, NY 11803 USA
Phone: 516 822 8300
Fax: 516 822 8332

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO038697

PO Date: 12/20/17

Due Date: 1/8/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com

Via: Ground

Pynt Terms: Net 30

Freight Terms:

Special Comments:

E-MAILED
DEC 20 2017

Items

Line Item	Part	Supplier Part No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	M7075T6S1.750X3.000		7075-T6 Sheet 1.750" X 3.000" : MATERIAL: 7075-T6/T62 ALUMINUM SHEET AS PER QQ-A-250/12 OR AMS-QQ-A-250/12 OR AMS 4045 OR ASTM B209 receive ft	Firmed	1/8/18	96 ft	0 ft	96 ft	\$44.8325/ft	\$4,303.92
										Recu 48 ft
										SP 18-01-9.
										Grand Total: \$4,303.92

Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)
A026 certification of material conformance
A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 12/20/17 1:50 PM dart.lavoie.chantal

Chantal Lavoie

From: Anthony Burmeta <anthony@dipmetals.com>
Sent: Wednesday, December 20, 2017 11:08 AM
To: Chantal Lavoie
Cc: Jean-Luc Menard
Subject: RE: 7075-T6 Quote

Importance: High

Chantal,

Yes, we have enough stock to cut from. Revised quote would look as follows:

7075-T6 Domestic (USA)
1.75" x 3" x 4 Feet Long
24 Pieces
PRICE: \$179.33 Each

Estimated ship date: Jan 12th with a prompt order, or 2 weeks ARO (whichever is applicable, we are shutting down Dec 22nd and Reopening Jan 2nd)
FOB Deer Park NY 11729
All Material is Subject to Prior Sale & Availability

Kindest Regards,
Anthony

Anthony Burmeta
DIVERSIFIED INDUSTRIAL PRODUCTS (AS 9100 & ISO 9001 Certified)
14 CONNOR LANE, DEER PARK NY 11729
(631) 761-6200 EXT 110
anthony@dipmetals.com

From: Chantal Lavoie [mailto:clavoie@dartaero.com]
Sent: Wednesday, December 20, 2017 11:44 AM
To: Anthony Burmeta
Cc: Jean-Luc Menard
Subject: RE: 7075-T6 Quote

Thank you Anthony,
Would you have enough for 96 ft, please advise.
Thanks
Chantal

From: Anthony Burmeta [mailto:anthony@dipmetals.com]
Sent: Wednesday, December 20, 2017 9:17 AM
To: Chantal Lavoie <clavoie@dartaero.com>
Cc: Jean-Luc Menard <jmenard@dartaero.com>
Subject: RE: 7075-T6 Quote
Importance: High

Chantal,

We are pleased to offer the following:

7075-T6 Domestic (USA)
1.75" x 3" x 4 Feet Long
12 Pieces
PRICE: \$184.34 Each

Ships 1st week of January with a Prompt Order (We are shutting down Dec 22nd and Reopening Jan 2nd) or within 1 Week ARO whichever is applicable

FOB Deer Park NY 11729

All Material is Subject to Prior Sale & Availability

Kindest Regards,
Anthony

Anthony Burmeta

DIVERSIFIED INDUSTRIAL PRODUCTS (AS 9100 & ISO 9001 Certified)

14 CONNOR LANE, DEER PARK NY 11729

(631) 761-6200 EXT 110

anthony@dipmetals.com

From: Chantal Lavoie [<mailto:clavoie@dartaero.com>]

Sent: Wednesday, December 20, 2017 9:10 AM

To: Anthony Burmeta

Cc: Jean-Luc Menard

Subject: quote

Good morning Anthony,

Please advise if you would have this mat'l in stock, please advise price and delivery on mat'l.

7075-t6 plate 1.750" x 3" x 48 ft

Thanks

Chantal Lavoie

Chantal Lavoie

Purchasing Coordinator

DART AEROSPACE

T 1 613 632-5200

F 1 613 632-1053

E clavoie@dartaero.com

1 800 556- 4166

www.dartaerospace.com



The information transmitted in this email and any attached Documentation is intended only for the person or entity(s) to which it is addressed and may contain proprietary information, which is

privileged, and Confidential. Any review, retransmission, dissemination or other use of, or taking of any action in reliance upon, this information by persons or entities other than the intended recipient(s) is prohibited and may be unlawful. If you received this in error, please contact the sender immediately and delete and/or destroy the communication and all of the attachments you have received and all copies thereof. Any views expressed by the sender are that of the sender and not of the company unless otherwise informed of the contrary in writing. All communications are to be construed as personal and sensitive of which shall be cause for protection under penalty of law should this communication be used for any other purpose other than it was originally intended for.

This e-mail message has been scanned by SEG Cloud

The information transmitted in this email and any attached Documentation is intended only for the person or entity(s) to which it is addressed and may contain proprietary information, which is privileged, and Confidential. Any review, retransmission, dissemination or other use of, or taking of any action in reliance upon, this information by persons or entities other than the intended recipient(s) is prohibited and may be unlawful. If you received this in error, please contact the sender immediately and delete and/or destroy the communication and all of the attachments you have received and all copies thereof. Any views expressed by the sender are that of the sender and not of the company unless otherwise informed of the contrary in writing. All communications are to be construed as personal and sensitive of which shall be cause for protection under penalty of law should this communication be used for any other purpose other than it was originally intended for.

This e-mail message has been scanned by SEG Cloud

SHIP TO:
DIVERSIFIED INDUSTRIAL PRODUCTS 14 CONNOR LANE DEER PARK, NY 11729
SOLD TO:
DIVERSIFIED INDUSTRIAL PRODUCTS 14 CONNOR LANE DEER PARK, NY 11729

**KAISER
ALUMINUM**
Trentwood Works - Spokane, WA 99215
Phone: (800) 367-2586

CERTIFIED TEST REPORT

Serial Number
4478709

CUSTOMER PO NUMBER: 098007-3	WORK PACKAGE:	CUSTOMER PART NUMBER:	SHIP RUNLOAD: 104048/16	GOVT CONTRACT NUMBER:
KAISER ORDER NO: 1242581-3	SHIP DATE: 20-SEP-2017	ALLOY: 7075	CLAD: BARE	TEMPER: T651
WEIGHT SHIPPED: 3766 LB	QUANTITY: 3 PCS EST.	TRUCK B/L #: 2069094	GAUGE: 1.7500 IN (44.4500 MM)	PRODUCT DESCRIPTION: KaiserSelect Plate
		DIAMETER/WIDTH: 48.500 IN (1231.9 MM)	LENGTH: 144.500 IN (3670.3 MM)	

MHU 2153028; LOT 704550B3; 3 pieces;

Certified Specifications

AMS 4045/RevL

AMS-QQ-A-250/2/RevA

ASTM B 209/Rev14

Test Code: 1412

Lot: 704550B3

Cast 534

Drop 30

Test Results

Ingot 1

Parent Lot: 245163B1

Melted in USA

(ASTM E8/B557)

(EN 2002-1)

Tensile:	Temper	Dir / # Tests	Ultimate KSI (MPA)	Yield KSI (MPA)	Elongation %
	T651	LT / 2 (Min:Max)	80.8 : 81.6 (557 : 563)	71.2 : 72.3 (491 : 499)	12.5 : 13.4

(ASTM E1251)

Chemistry:	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER
Actual(wt%)	0.07	0.13	1.4	0.03	2.6	0.20	5.8	0.02	0.01	0.01	TOT 0.03

ALLOY LIMITS

	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER	MAX
7075												
MIN(wt%)	0.00	0.00	1.2	0.00	2.1	0.18	5.1	0.00	0.00	0.00	EACH	0.05
MAX(wt%)	0.40	0.50	2.0	0.30	2.9	0.28	6.1	0.20	0.05	0.05	TOT	0.15

Aluminum Remainder

DIVERSIFIED INDUSTRIAL PRODUCTS CORP.
CERTIFY THIS A TRUE COPY OF THE
MILL TEST REPORT USED TO FILL YOUR
ORDER.

Company DART AEROSPACE LTD.

PO# PO038697

Our Inv. # 64915

Qty. 48 FT

Part #

QC Dept. Cathi Vail

Cathi Vail



Trentwood Works - Spokane, WA 99215
Phone: (800) 367-2586

CERTIFIED TEST REPORT

Serial Number
4478709

CERTIFICATION

Kaiser Aluminum, Trentwood Works, is ISO 9001, AS9100, and ISO 14001 certified, and hereby certifies that all material shipped under this order:

- has been inspected, tested, and found to be in conformance with the requirements of the specifications indicated herein.
 - All test equipment and measuring devices are calibrated and certified in accordance with applicable specifications. For material thicknesses outside specification limits, mechanical properties are as shown herein and chemical composition meets specification requirements. Reported elongation values have been measured as elongation at fracture.
 - was melted in the United States of America or a qualifying country per DFARS 225.272-1(a), was manufactured in the United States of America, and meets the requirements of DFARS 252.225 for domestic content.
 - has been thermally processed in compliance with AMS 2772, where applicable.
 - is mercury free, within the limits of detection of ASTM E1235 (<1ppm).
 - is in compliance with RoHS 2, European Union Directive 2011/65/EU.
 - is in compliance with European Chemical Agency, ECHA, REACH regulations, (EC) No 1907/2006, and Kaiser regularly monitors these regulations for updates.
 - is free of Conflict Minerals, as defined in Section 15.2 of the Dodd-Frank Act.
 - is free of weld repair.
 - meets the reporting requirements of EN10204, Type 3.1.
- Any warranty is limited to that shown on Kaiser Aluminum's standard general terms and conditions of sale. Test reports are on file, subject to examination. Test reports shall not be reproduced except in full, without the written approval of the Kaiser Aluminum laboratory. The recording of false, fictitious or fraudulent statements or entries on the certificate may be punished as a felony under federal law.

JAMES HEMENWAY, TECHNICAL PROCESS MANAGER

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M7075+651.750X3.000

PO / BATCH NO.: 038697/5030258

DATE: JAN 09 2018

MATERIAL CERT REC'D: Y-02
 QUANTITY RECEIVED: 48"
 QUANTITY INSPECTED: 48"
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 1.750
 THICKNESS RECEIVED: 1.750
 SHEET SIZE ORDERED: N/A
 SHEET SIZE RECEIVED: N/A

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y (N)	
CORRECT FINISH	(Y) N	
CORROSION	Y (N)	
CORRECT GRAIN DIRECTION	(Y) N	
CORRECT MATERIAL PER M-DRAWING	(Y) N	AMS-QR-A-250
CORRECT THICKNESS	(Y) N	
PHOTO REQUIRED	Y (N)	
CORRECT REF # TO LINK CERT	(X) N	Heat # 704550B3
CORRECT MATERIAL IDENTIFICATION	(X) N	
CORRECT M# ON THE MATERIAL	(Y) N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y (N)	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y (N)	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
	HRC	HRB	DUR A	DUR D	WEBSTER
TYPE OF MATERIAL					
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>1-86</u> DATE: <u>JAN 09 2018</u>	SIGNED OFF BY: _____ DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL: 6061-T6/T62 ALUMINUM SHEET

SPECIFICATION: QQ-A-250/11 OR AMS-QQ-A-250/11
OR AMS 4025 OR AMS 4027
OR ASTM B209

PART NUMBER: M6061T6S | XXX |
THK

WHERE ".XXX" = SHEET THICKNESS (IN INCHES)

EG. 0.063" THICK SHEET = M6061T6S.063

PREFERRED SIZE: .XXX BY 4FT BY 8FT

RELEASED
2009-09-10

B	REFORMAT DWG. ADD B209 SPEC (2N D8-1). REF PAR 08-020A	CP	09.07.13
A	NEW ISSUE	DS	01.06.08
REV	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	09.07.13		

DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWING NO M6061T6S	REV. B
TITLE 6061-T6 SHEET SPEC	SHEET 1 OF 1
	SCALE NTS
COPYRIGHT © 2001 BY DART AEROSPACE LTD THIS DOCUMENT IS UNCLASSIFIED AND IS SUPPLIED ON THE BASIS OF CONDITION FOR IT. NO FORM OR INFORMATION IS TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, INCLUDING PHOTOCOPYING, RECORDING, OR BY ANY INFORMATION STORAGE AND RETRIEVAL SYSTEM.	